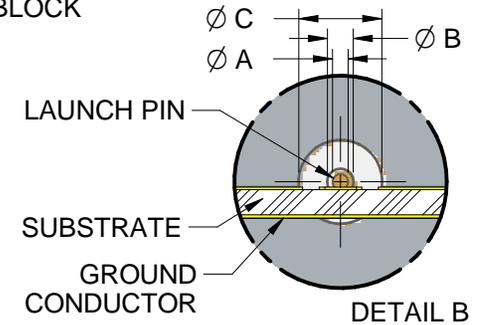
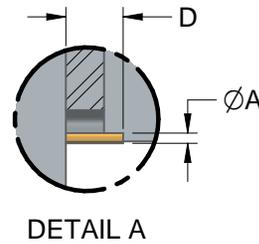
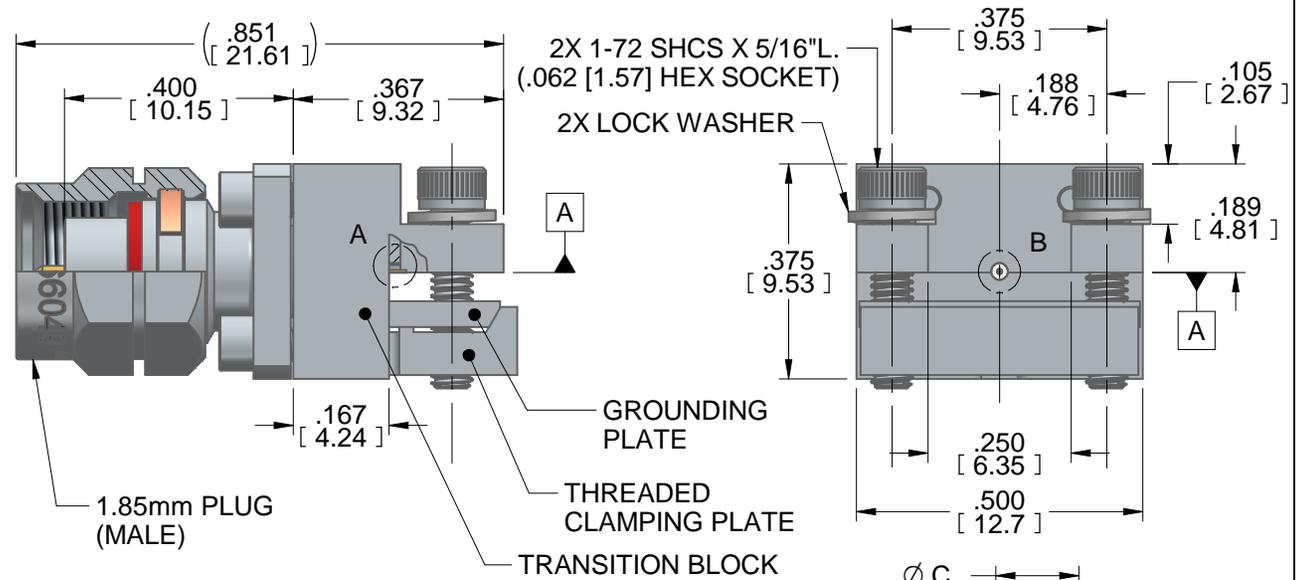
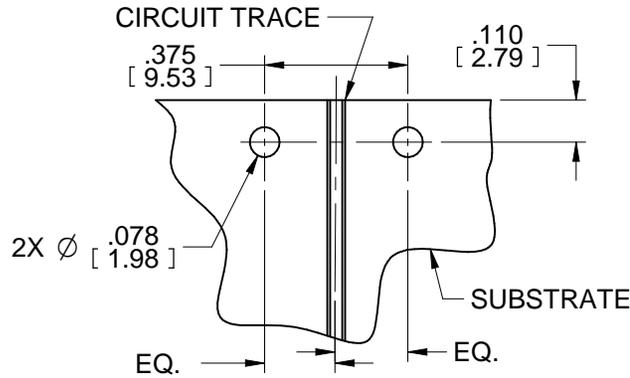


DWG No.:

91R61097

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Model	Ø A	Ø B	Ø C	D
1893-03A-6	.007	.012	.0390	.030
1893-04A-6	.005	.009	.0290	.030

HOUSING & COUPLING NUT:	STEEL, CRES ALLOY UNS 30300 PER ASTM A582 PASSIVATED PER ASTM A967-99
CONTACT:	BeCu UNS C17300 PER ASTM B196 GOLD PLATE PER MIL-DTL-45204
CAPTURE BEAD:	ULTEM 1000 PER ASTM D5205
BEAD:	VIRGIN PTFE FLUOROCARBON PER ASTM D1710 TYPE 1, GRADE 1, CLASS B
RETAINING RING:	BeCu UNS C17200 PER ASTM B194 OR ASTM B197
GASKET:	SILICONE RUBBER PER ZZ-R-765
ITEM	MATERIAL & FINISH
1.85 CONNECTOR	

TRANSITION BLOCK, GROUNDING PLATE, THREADED CLAMPING PLATE	C360 BRASS ALLOY UNS-C36000 PER ASTM B16. NICKEL PLATE PER AMS 2404B
LAUNCH PIN:	BeCu UNS-C17300 PER ASTM B196 GOLD PLATE PER MIL-DTL-45204
TRANSITION BLOCK DIELECTRIC:	VIRGIN PTFE FLUOROCARBON PER ASTM D1710, TYPE 1 GRADE 1, CLASS B
ITEM	MATERIAL & FINISH
TRANSITION BLOCK	

1. ALL DIMENSIONS ARE IN INCHES. ALL ANGLES ARE IN DEGREES. DIMENSIONS SHOWN IN BRACKETS [XXX] ARE IN MILLIMETERS.

NOTES: UNLESS OTHERWISE SPECIFIED.

REV	RELEASE	APRVD.	DATE:	TITLE	DRN BY:	DATE:	DWG. NO.	REV.
A	RELEASE	PLC	07/09/13	1.85mm PLUG (MALE) END LAUNCH CONNECTOR LOW PROFILE	EAG	03/18/13	91R61097	A
					SHEET: 1 OF 1			



Southwest Microwave, Inc.
9055 South McKemy Street
Tempe, Arizona 85284-2946
Telephone (480) 783-0201
Fax (480) 783-0360